

No Mat



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D4148-1
Job Sheet 183628



Part No: D4148-1

Job Qty: 20 ea

Part Name: Crosstube Lug Plate, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/14/18 *10/19/18*

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.10.29 as per revC DD ver:EC
IPP REV:C 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs	9/14/18	9/14/18	0.06	4.31	Waterjet 1		<i>18/10/02</i>
110	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-3		<i>38</i>
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8-4		<i>9-89</i>
150	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3 <i>5 to 80 89</i>		<i>OCT 04 2018</i>
160	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		<i>OCT 05 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	7.2140 sf (.3607 ea)	100-Waterjet	<i>5114838</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S11GA	7	6	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Crosstube Lug Plate	0.129Inches + 0.005 - 0.001	0.134 0.128		
2	Fwd Crosstube Lug Plate	0.191Inches + 0.005 - 0.001	0.196 0.190		
3	Fwd Crosstube Lug Plate	0.380Inches + 0.006 - 0.001	0.386 0.379		
4	Fwd Crosstube Lug Plate	0.257Inches + 0.006 - 0.001	0.263 0.256		
5	Fwd Crosstube Lug Plate	0.500Inches + 0.008 - 0.001	0.508 0.499		
6	Fwd Crosstube Lug Plate	0.940Inches ± 0.030	0.970 0.910		
7	Fwd Crosstube Lug Plate	4.470Inches ± 0.030	4.500 4.440		

8	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740
9	Fwd Crosstube Lug Plate	8.470Inches ± 0.030	8.500 8.440
10	Fwd Crosstube Lug Plate	8.096Inches ± 0.010	8.106 8.086
11	Fwd Crosstube Lug Plate	5.430Inches ± 0.030	5.460 5.400
12	Fwd Crosstube Lug Plate	5.197Inches ± 0.010	5.207 5.187
13	Fwd Crosstube Lug Plate	4.733Inches ± 0.010	4.743 4.723
14	Fwd Crosstube Lug Plate	0.310Inches ± 0.010	0.320 0.300
15	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740
16	Fwd Crosstube Lug Plate	0.375Inches ± 0.010	0.385 0.365
17	Fwd Crosstube Lug Plate	1.840Inches ± 0.030	1.870 1.810
18	Fwd Crosstube Lug Plate	0.920Inches ± 0.030	0.950 0.890
19	Fwd Crosstube Lug Plate	3.000Inches ± 0.010	3.010 2.990
20	Fwd Crosstube Lug Plate	0.750Inches ± 0.010	0.760 0.740
21	Fwd Crosstube Lug Plate	0.625Inches ± 0.010	0.635 0.615
22	Fwd Crosstube Lug Plate	1.982Inches ± 0.010	1.992 1.972
23	Fwd Crosstube Lug Plate	0.991Inches ± 0.010	1.001 0.981
24	Fwd Crosstube Lug Plate	0.770Inches ± 0.030	0.800 0.740
25	Fwd Crosstube Lug Plate	1.540Inches ± 0.030	1.570 1.510
26	Fwd Crosstube Lug Plate	2.470Inches ± 0.030	2.500 2.440
27	Fwd Crosstube Lug Plate	0.820Inches ± 0.030	0.850 0.790
28	Fwd Crosstube Lug Plate	3.570Inches ± 0.030	3.600 3.540
29	Fwd Crosstube Lug Plate	1.230Inches ± 0.030	1.260 1.200
30	Fwd Crosstube Lug Plate	0.730Inches ± 0.030	0.760 0.700
31	Fwd Crosstube Lug Plate	0.125Inches ± 0.010	0.135 0.115
32	Fwd Crosstube Lug Plate	0.252Inches + 0.030 - 0.000	0.282 0.252

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D4148-1**Job Sheet 182989****Part No:** D4148-1**Job Qty:** 20 ea**Part Name:** Crosstube Lug Plate, Fwd**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV E SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.10.29 as per revC DD verf:EC
IPP REV:C 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	20 pcs	9/14/18	9/14/18	0.06	4.31	Waterjet1		
110	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-3		
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8-4		
150	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		
160	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	7.2140 sf (.3607 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	7	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Crosstube Lug Plate	0.129Inches + 0.005 - 0.001	0.134 0.128		
2	Fwd Crosstube Lug Plate	0.191Inches + 0.005 - 0.001	0.196 0.190		
3	Fwd Crosstube Lug Plate	0.380Inches + 0.006 - 0.001	0.386 0.379		
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7	Fwd Crosstube Lug Plate	4.470Inches ± 0.030	4.500		

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			4.440
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32	Fwd Crosstube Lug Plate	0.252Inches + 0.030 - 0.000	0.282 0.252

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Container No: S115401



Part: D4148-1

Job No: 183628

Serial No/Batch: S115401

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/02/18